

## Material - UNS R30008

## Standard Specification for Castings, Cobalt-Based alloy

**Group - Non-Ferrous Cobalt Alloys** 

Sub Group - UNS R30008 Castings, Cobalt-Based alloy

Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.		
Chromium	Cr %	18.500 - 21.500		
Molybdenum	Mo %	6.500 - 7.500		
Nickel	Ni %	15.000 - 18.000	As-Cast or Annealing	
Cobalt	Co %	39.000 - 42.000		
Silicon	Si %	1.200 max.		
Manganese	Mn %	1.000 - 2.000		
Sulphur	S %	0.015 max.		
Phosphorus	Р%	0.015 max.	Mechanical Properties	
Beryllium	Be %	0.001 max.	Tensile Strength in Mpa	850 min.
Iron	Fe %	Balance	Yield Strength in Mpa	450 min.
-	-	-	Elongation in %	1 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
F1058 Grade 1	ASTM	USA	Wire and Strip	
F 2527 R30003	ASTM	USA	Casting	
7402-4	JIS	Japan	Casting	
-	-			
-	-	-	-	
-	-	-	-	
-	-	-	-	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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